

GRAVER series



GRAVER series provide industrial grade DPSS nanosecond lasers with adjustable repetition rate and high peak power. With rugged and compact design, these lasers have been a versatile tool for a variety of industrial material processing applications.

High-power industrial ns-laser

FEATURES

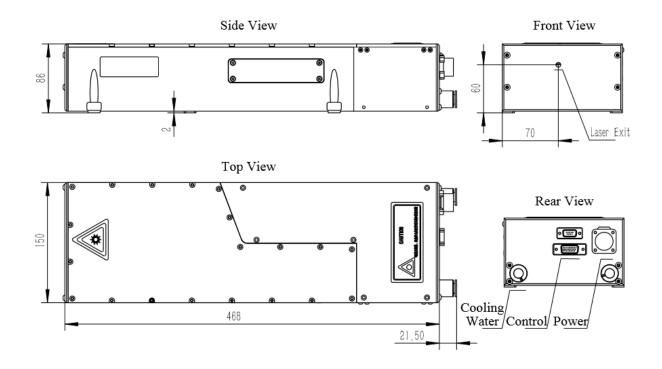
- **35W** at 1064nm /**30W** at 532nm
- Short pulse width <10 ns@40kHz
- High peak power >70kW
- High beam quality $M^2 < 1.2$
- Compact, sealed and rugged industrial grade design
- Fully detachable umbilical

APPLICATIONS

- Cutting and Drilling PCBs
- Cutting and Machining Ceramics
- Solar Cell Scribing
- Touch Panel Manufacturing

GRAVER Laser Head Mechanical Specifications

Unit:mm



GRAVER series Specifications

🖪 Grace Laser

High-power industrial ns-laser

Beam characteristics

| Version | GF | GRAVER-1064-35 | | | GRAVER-532-30 | | |
|---|--|---|--------|-------|---------------|--------|--|
| Wavelength (nm) | | 1064 | | | 532 | | |
| Repetition Rate ¹ (kHz) | 30 - 150 | | | | | | |
| Average Power (W) | Average Power (W) at Different Rep. Rates ² | | | | | | |
| | 40kHz | 80kHz | 120kHz | 40kHz | 80kHz | 120kHz | |
| | 35 | 40 | 36 | 28 | 32 | 30 | |
| | | Pulse Energy (µJ) at Different Rep. Rates | | | | | |
| Pulse Energy (µJ) | 40kHz | 80kHz | 120kHz | 40kHz | 80kHz | 120kHz | |
| | 875 | 500 | 300 | 700 | 400 | 250 | |
| Peak Power (kW) | | Peak Power (kW) at Different Rep. Rates | | | | | |
| | 40kHz | 80kHz | 120kHz | 40kHz | 80kHz | 120kHz | |
| | 62.5 | 21 | 10 | 70 | 24 | 11.4 | |
| Beam Spatial Profile | $TEM_{00} (M^2 < 1.2)$ | | | | | | |
| Pulse width ³ (ns) | | <14@40kHz <10@40kHz | | | | 2 | |
| Energy Stability (RMS) | | <2% | | | | | |
| Power Stability ⁴ (RMS) | | <2% | | | | | |
| Polarization Ratio | | >100:1 | | | | | |
| Beam Circularity (%) | | >85% | | | | | |
| Pointing Stability ⁵ (µrad/°C) | | <50 | | | | | |
| Beam Divergence ⁶ (mrad) | | <2 | | | | | |
| Beam Waist Diameter (mm) | | ~0.40±10% | | | | | |
| Beam Diameter ⁷ (mm) | | ~0.75±10% | | | | | |
| Beam Waist Location ⁸ (mm) | | -162±10% | | | | | |

General characteristics

| AC Input | 220 VAC ±5% 50-60Hz | | |
|----------------------|-------------------------------------|--|--|
| Power Consumption | <500W (typical 35W at 40kHz&1064nm) | | |
| Cooling Type | Closed-loop water cooling | | |
| Operating Conditions | Temperature 15-35°C Humidity <65% | | |
| Warm-Up Time | <40min | | |

NOTES

1.All specifications at 1064/532nm and 40kHz repetition rate unless otherwise noted.

- 2.Please provide operating Rep. rate for optimum output power.
- 3.Please provide operating pulse duration for optimum the output power.

4. Average in 8 hours with room temperature variation $\delta T \leq 3^{\circ}C$.

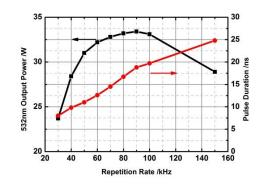
5.Maximum deviation from beam mean centroid.

6. Full angle for 86.5% of energy.

7.At the window of the laser head.

8."+" indicates the waist locates out of the laser head according to the window, while

"-" indicates the waist is inside the laser head.





Grace Laser Technology Co., Ltd.

Ju Hong BLDG B, Area B, Airport Industrial Park, Shunyi District, Beijing, China Postcode: 101318 Tel: +86 010-60401920 Fax: +86 010-60401720 Email: sales@gracelaser.com Web: www.gracelaser.com